Pharma Companies in Sikkim and Assam: 21 Plants in North-East India (2026)

Short answer: North-East India became a major medicine-making region after the central tax incentives for the North-East. Sikkim – mainly the Rangpo–Majitar belt in East Sikkim and Namthang–Jorethang in South Sikkim – has formulation plants of Sun Pharma, Cipla, Zydus, Torrent, Intas, Alkem, Glenmark, Lupin, Aristo, Mankind, Macleods, Alembic, Ipca and Micro Labs. Assam, around Guwahati (Changsari, Amingaon, Mirza–Palashbari), has plants of Sun Pharma, Ajanta, Hetero, Natco and Eris. The Department of Pharmaceuticals survey (2023) lists an East Sikkim cluster with 32 units.

Online version with clickable sources: https://www.trumachealthcare.net/pharma-companies-in-sikkim-and-assam/

#	Company	Head office / site	Known for	Status	Source
1	**Sun Pharmaceutical Industries (Sun Pharma Laboratories Ltd)**	Sikkim – formulation plants, Units I & II (Setipool, Ranipool, East Sikkim)	Two WHO-GMP certified units (Nandok Block and Namli Block) making tablets & capsules	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…
2	**Cipla Ltd**	Sikkim – formulation plants (Kumrek, Rangpo and Amba Tareythang, Rorathang, East Sikkim)	Unit I Kumrek and Unit II Taza Block; WHO-GMP for tablets, capsules & aerosols	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…
3	**Zydus (Zydus Healthcare Ltd)**	Sikkim – formulation plants (Bhagey Khola, Rangpo/Majitar and Bhasmey, East Sikkim)	Unit I Bhagey Khola (NH-10), Unit II Duga Circle, Kamarey-Bhasmey; tablets & capsules	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…
4	**Torrent Pharmaceuticals Ltd**	Sikkim – formulation plants, Units I–III (Bhaghey Khola, Majitar–Rangpo, East Sikkim)	Three units on NH-10 at Bhaghey Khola; tablets & capsules	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…
5	**Intas Pharmaceuticals Ltd**	Sikkim – formulation plants (Bhagey Khola, Rangpo, East Sikkim; Namthang, South Sikkim)	Unit I Bhagey Khola, Rangpo; Unit II Kabrey Block, Namthang; tablets & capsules	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…
6	**Alkem Laboratories Ltd (incl. Alkem Health Science, Indchemie)**	Sikkim – formulation plants (Kumrek, Rangpo, East Sikkim; Samardung/Namthang & Lower Kabrey, South Sikkim)	Kumrek plant plus Alkem Health Science Units I–IV in South Sikkim and group company Indchemie at Kumrek; tablets, capsules & injectables	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…
7	**Glenmark Pharmaceuticals Ltd**	Sikkim – formulation plant (Samlik-Marchak, near Ranipool, East Sikkim)	WHO-GMP certified for tablets	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…
8	**Lupin Ltd**	Sikkim – formulation plant (4th Mile, Bhasmey-Kamarey, East Sikkim)	WHO-GMP certified for tablets & capsules	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…
9	**Aristo Pharmaceuticals Pvt Ltd**	Sikkim – formulation plant (Bhaghey Khola, West Pendam, East Sikkim)	WHO-GMP certified for tablets & capsules	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…
10	**Zuventus Healthcare Ltd (Emcure group)**	Sikkim – formulation plant (Kamarey, Bhasmey, East Sikkim)	WHO-GMP certified for tablets & capsules	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…
11	**Macleods Pharmaceuticals Ltd**	Sikkim – formulation plants, Units I & II (Aho-Yangtam, Namchepung)	WHO-GMP certified for tablets, capsules & injectables	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…
12	**Mankind Pharma Ltd**	Sikkim – formulation plant (Doring Block, Bermiok, South Sikkim)	WHO-GMP certified for tablets & capsules	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…

#	Company	Head office / site	Known for	Status	Source
13	**Alembic Pharmaceuticals Ltd**	Sikkim – formulation plant (Samardung, South Sikkim)	WHO-GMP certified for tablets, capsules & injectables	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…
14	**Ipca Laboratories Ltd**	Sikkim – formulation plant (Bhari Khola, Melli–Jorethang Road, South Sikkim)	Tablets & capsules; operating since June 2011	Operating	https://www.ipca.com/sitemap/infrastructure-formulations
15	**Micro Labs Ltd**	Sikkim – formulation plant (Mamring, South Sikkim)	Commissioned 2012; anti-infective, cardiovascular, anti-diabetic and respiratory products	Operating	https://microlabsltd.com/manufacturing-plants
16	**Sun Pharmaceutical Industries Ltd**	Assam – formulation plant (near Guwahati)	Operations since 2016; tablets, capsules, hormones, injectables and eye-care products; sterile line added 2018	Operating	https://cleanroomtechnology.com/sun-pharma-opens-new-cgmp-production-l…
17	**Ajanta Pharma Ltd**	Assam – formulation plant (Kokjhar, Mirza–Palashbari Road, Kamrup Rural, near Guwahati)	WHO-GMP for tablets, capsules, oral liquids/jelly, ophthalmic and external preparations	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…
18	**Hetero Healthcare Ltd**	Assam – formulation plants (AIIDC Industrial Growth Centre, Changsari; Hudumpur, Palashbari – Kamrup)	Unit I Changsari (orals, external preparations, transdermal patches); Unit II Palashbari (tablets & capsules)	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…
19	**Natco Pharma Ltd**	Assam – formulation plant (Kokjhar, Mirza, Kamrup Rural, near Guwahati)	WHO-GMP for anti-viral, anti-coagulant, anti-diabetic, antineoplastic and other formulations	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…
20	**Eris Lifesciences Ltd**	Assam – formulation plant (Brahmaputra Industrial Park, Amingaon, North Guwahati, Kamrup)	Tablets, hard & soft gelatin capsules and dry powders	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…
21	**Ozone Pharmaceuticals Ltd**	Assam – formulation plant (EPIP, Amingaon, Guwahati, Kamrup)	WHO-GMP for tablets, capsules, small-volume parenterals (ampoules) and ointments	Operating	https://www.cdsco.gov.in/opencms/resources/UploadCDSCOWeb/2018/UploadI…

North-East pharma – key facts

East Sikkim: 32 pharma units – DoP Survey of Pharma Clusters, Feb 2023 (Rangpo–Majitar–Ranipool belt)
South Sikkim: Plants of Mankind, Alembic, Ipca, Micro Labs, Intas (Unit II) and Alkem Health Science around Namthang, Jorethang and Mamring
Assam: Plants around Guwahati – Changsari, Amingaon (North Guwahati) and Mirza–Palashbari
Why here: Central tax incentives for industrial units in the North-East drew large formulation plants from about 2007

Sources: Department of Pharmaceuticals, Survey of Pharma Clusters (CMRSD, Feb 2023); CDSCO list of WHO-GMP certified manufacturers (Sept 2025); company manufacturing pages and news linked in the table. Company list is for information only – no endorsement. The order is not a ranking.

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